		<del>,</del>		
	ednesday, 6/6/2007 2:03:02 PM n Johnston			
siser.	Pro	cess Sheet	· · · · · · · · · · · · · · · · · · ·	- ~ P
Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HINGE PANEL DOOR I	MODIFICATION KIT
Job Number	: 32817			
Estimate Number			D 440700045	
P.O. Number	: 1/1/2 : 6/6/2007 S.O. No. : 1/1/2	Part Number	: D412709015 : N/A	
This Issue	: 6/6/2007 S.O. No. : 1/1/X : NC <sub>b. A</sub>	Drawing Number Project Number	: N/A : N/A	
Prsht Rev. First Issue	: MACHINED PARTS	Drawing Revision	: A	
Previous Run	: 29309	Material	: NIA	
Written By	: 10	Due Date	: 6/30/2007 Q	ty: 4 Um; Each
Checked & Appro	oved By : 2007 06.07	<del></del>		
Comment	: est rev. B 05:03.08 D3240-1 no longer mad	de in house		
Additional Produ	ct			
	•			
Job Number:				
Seq. #:	Machine Or Operation:	Description :		
1.0	DC DOCU	JMENT CONTROL		
Comn	nent: DOCUMENT CONTROL	700 045 0110	2000	KS 07.08.11
	Photocopy D412-709 bluefile & type labels per P	PPD412-709-015 CHG	3002 /C X ·	PO 01/00 11
2.0	D2126 Seal		1100111000	III
Comn	nent: Qty.: 6.3000 f(s)/Unit Total: 25.2000 f(s)		/ / /	
	pick:	0	7/6/13	
	qty part number description batch 72.0" D2126 Seal	619	/ /	
3.0	D32361 Seat 7-3			
0.0	LIBRIAN DE PRINTE IN L	,		<b>II</b> i
Comn	nent: Qty.: 1.0000 Each(s)/Unit Total: 4.0000	Each(s)		
	pick:			
	qty part number description batch	374		
	1 D3236-1 window 1520	<u>12</u> 36		
4.0	D32401 Frame			
4.0				ì
Comm	nent: Qty.: 1.0000 Each(s)/Unit Total: 4.0000	Each(s)	_	
	pick:		1/1	Λ
	qty part number description batch	176/	7/7/105	SV
	1 D3240-1 Frame クラケナ	10/0/	/ / +//	/

Dart Aerosp	ace	Ltd
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W/O:		WORK ORDER CHANGES								
DATE	STEP	STEP PROCEDURE CHANGE		Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
				$\overline{\hat{\Omega}}$			4 /			

				!	
Part No:	PAR #:	Fault Category:	NCR: Yes	No DQA:	Date: Oflox/V
			QA: N	N/C Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)					WORK ORDER NON-CONFORMANCE (NCR)				
		Description of NC Corrective Action Section B			3	Verification	Annroyal	Ammerical			
DATE S		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector			
								:			

NOTE: Date & initial all entries

Wednesday, 6/6/2007 2:03:02 PM Date: Kim Johnston User: **Process Sheet** Drawing Name: HINGE PANEL DOOR MODIFICATION KIT Customer: CU-DAR001 Dart Helicopters Services Part Number: D412709015 Job Number: 32817 Job Number: Description: Seq. #: Machine Or Operation: INSPECT 100% KITS FOR COMPLETENESS 5.0 QC4 07/07/10 (9) Comment: INSPECT 100% KITS FOR COMPLETENESS 6.0 Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-709-015 Location: PPP Rev: 7.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE Job Completion 

Dart Ae	rospace	Ltd									
<b>W</b> /O:			V	VORK ORDER CHA	ANGES						
DATE	STEP	STEP PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
				,							
					٠.						
Part No	•	PAR #:	_ Fault Ca	tegory:	NCI	R: Yes 1	lo <b>DQ</b>	A:	Date:		
				QA: N/O				C Closed: Date:			
NCR:			ORK OR	DER NON-CONFO	RMANCE	(NCR)					
DATE	CTED	Description of NC	Corrective Action Section B			Ver		fication	Approval	Approval	
DATE	STEP Section A	Initial Chief Eng	Action Descript Chief Eng	tion	Sign & Date	Section C		Chief Eng	QC Inspector		
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NOTE: Date & initial all entries